

Date: Wednesday, 1/4/2006 2:17:34 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: DSI 9055
Job Number	: 25398		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D23623
This Issue	: 1/4/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: DISASSEMBLE
First Issue	: N/A	Project Number	: N/A
Previous Run	: 00015	Drawing Revision	: N/A
		Material	: N/A
Written By	: <u>See Above Date & User</u>	Due Date	: 1/4/2006
Checked & Approved By	: <u>See Above Date & User</u>	Qty:	2 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK DSI 9055 B 20621

LL

2

06-01-04

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

DISASSEMBLE KITS

4 X AN4-20A B 8788 (2082) (8)4 X MS21042L4 B 13276 (8)4 X AN960JD416 B 14312 (8)1 X D2362-3 B 18496 (1) 19701 (1) - DO NOT ADD TO STOCK - ALREADY DONE BY CLOSING W/O2 X D2171 B 19571 (4)4 X D2274 B 19922 (8)2 X D2182W035 B 11763 (4)4 X D2346 B 8788 (8)

A/C - DO ADJUSTMENTS TO ADD ITEMS BACK IN STOCK

3.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

INSPECT LEVEL 21

650 06/01/04

Job Completion



W 06-01-04

14

DART AEROSPACE LTD		Work Order :	20621
Description: Optional Support Addition		Part Number:	DSI-DEO-9055 DM 97.03.09
		Qty:	2

Step	Location	Procedure	By	Date	QTY																																								
1	EXPEDITING	Open W/O	[Signature]	04.03.25	2																																								
2	EXPEDITING	Provide photocopy of DEO-9055 DSI DM 97.03.09 WK 14	[Signature]	04.03.30	2																																								
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>4✓</td><td>AN4-20A</td><td>Bolt</td><td>M12082</td></tr><tr><td>4✓</td><td>MS21042L4✓</td><td>Nut (MS21042-4)</td><td>M13276</td></tr><tr><td>4✓</td><td>AN960JD416</td><td>Washer</td><td>M14312</td></tr><tr><td>1✓</td><td>D2362-3</td><td>Support bracket</td><td>B19701/B18496</td></tr><tr><td>2✓</td><td>D2171</td><td>Clamp</td><td>A9571</td></tr><tr><td>4✓</td><td>D2274</td><td>Clamp pad</td><td>B19932</td></tr><tr><td>2✓</td><td>D2182W035</td><td>Cushion</td><td>B11763</td></tr><tr><td>4✓</td><td>D2346</td><td>Spacer</td><td>B3783</td></tr><tr><td>1</td><td colspan="2">Copy of DEO 9055</td><td>✓</td></tr></tbody></table>	Qty	Part number	Description	Batch	4✓	AN4-20A	Bolt	M12082	4✓	MS21042L4✓	Nut (MS21042-4)	M13276	4✓	AN960JD416	Washer	M14312	1✓	D2362-3	Support bracket	B19701/B18496	2✓	D2171	Clamp	A9571	4✓	D2274	Clamp pad	B19932	2✓	D2182W035	Cushion	B11763	4✓	D2346	Spacer	B3783	1	Copy of DEO 9055		✓	[Signature]	04/03/26	2
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1	Copy of DEO 9055		✓																																										
4	QC	Inspect Level 4	[Signature]	04-03-30	2																																								
5	STORES	Bag and tag	[Signature]	04-03-30	2																																								
6	EXPEDITING	Close W/O Cost / part 46.16 Sur 04/03/31 (2)	[Signature]	04.03.31	2																																								

Rev	Date	Change	Revised By	Approved
A	98.12.07	New Issue	DM	[Signature]

MANUFACTURER RELEASE CERTIFICATION

D.O.T Approval 9-89

The aeronautical product described hereon conforms to approved type design data and is in a condition for safe operation.

Authorized Inspector

Date

REFERENCE ONLY